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foaming said raw material of urethane foam to form, within at least the partially filled hollow portion, the urethane foam having a density of 0.010 g/cm^3 to 0.100 g/cm^3 .

Please add the following new claim:

24
-28. A method for producing a swing arm for a two-wheeled motor vehicle having an arm portion and a body portion, both of which have a hollow portion, the hollow portion being at least partly filled with a foam resin, said method comprising:

filling at least a part of said hollow portions with a raw material for forming a urethane foam; and

foaming said raw material of urethane foam to form the urethane foam and at least partially fill the hollow portion with the urethane foam;

wherein the raw material of the urethane foam is mixed with gum-based particles and the urethane foam is formed having a density of 0.050 g/cm^3 to 0.500 g/cm^3 from the raw material of the urethane foam having gum-based particles.--

REMARKS

A petition for a one month extension of time has today been filed as a separate paper and a copy is attached hereto.

Claim 13 has been amended to incorporate the limitation of cancelled claim 23 and thus